



RF-BM-2340C2 CC2340R5 BLE 5.3 or ZigBee 3.0

Wireless Module Hardware Specification

Version 1.1

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1 Device Overview

1.1 Description

RF-BM-2340C2 is an RF module based on TI lower-power CC2340R5 SoC. It is a multiprotocol 2.4 GHz wireless module supporting Thread, ZigBee®, Bluetooth® 5.3 Low Energy, IEEE 802.15.4, and proprietary 2.4 GHz. The module integrates a 48 MHz crystal, 512 kB of in-system Programmable Flash, 12 kB ROM for bootloader, and 64 kB of ultra-low leakage SRAM. The ARM® Cortex®-M0+ core application processor can operate at an extremely low current at flexible power modes. And the module enables long-range and low-power applications using 8 dBm high-power with best-in-class transmit current consumption at 12 mA. It features a small size, robust connection distance, and rigid reliability. The 1.27-mm half-hole pitch stamp stick makes the module more convenient for application and development. RF-BM-2340C2 has a high-performance chip antenna or a half-hole RF out interface option for the different needs of external antennas. The UART serial port protocol can also enable you to start your development with a quick path.

1.2 Key Features

- RF Features
 - Bluetooth® 5.3 Low Energy
 - Bluetooth Mesh (Low power node)
 - ZigBee®
 - Thread
 - Proprietary
- TX power: up to +8 dBm with temperature compensation
- Excellent receiver sensitivity
 - -102 dBm for Bluetooth 125 kbps (LE coded PHY)
 - -99 dBm for Bluetooth 500 kbps (LE coded PHY)
 - -96.5 dBm for Bluetooth 1 Mbps
 - -92 dBm for Bluetooth 2 Mbps
- Wide Operation Range
 - Power supply:
 - ✧ GLDO mode: 1.71 V ~ 3.8 V, recommend to 3.3 V
 - ✧ DCDC mode: 2.2 V ~ 3.8 V, recommend to 3.3 V
 - Operating temperature: -40 °C to +85 °C
 - Storage temperature: -40 °C to +125 °C
 - Frequency range: 2360 MHz ~ 2510 MHz
- Microcontroller
 - Powerful 48 MHz ARM® Cortex®-M0+ processor
 - Integrated Balun
 - Support OTA upgrade
- Memory
 - 512 kB of in-system programmable flash
 - 12 kB of ROM for bootloader and drivers
 - 64 kB of ultra-low leakage SRAM. Retained in standby mode
- Rich Peripherals
 - 12 IO Pads
 - ✧ 2 IO pads SWD, muxed with GPIOs
 - ✧ Up to 10 DIOs (analog or digital IOs)
 - 3 × 16-bit or 1 × 24-bit general-purpose timers, Quadrature decode mode support
 - 12-bit ADC, 1.2 Msps with external reference, 267 kbps with internal reference, up to 12 external ADC inputs
 - 1 × low power comparator
 - 1 × UART
 - 1 × SPI
 - 1 × I²C
 - Real-time clock (RTC)
 - Integrated temperature and battery monitor

- Watchdog timer
- Security Enablers
 - AES 128-bit Crypto accelerator
- Random number generator from on-chip analog noise
- Dimension: 8.00 mm × 8.00 mm × 1.7 mm

1.3 Applications

- Home healthcare
- Blood glucose monitors
- Blood pressure monitor
- CPAP machine
- Electronic thermometer
- Patient monitoring & diagnostics
- Medical sensor patches
- Personal care & Fitness
- Electric toothbrush
- Wearable fitness & activity monitor
- Building automation
- Building security systems
- Motion detector
- Electronic smart lock
- Door and window sensor
- Garage door system
- Gateway
- HVAC
- Thermostat
- Wireless environmental sensor
- Fire safety system
- Smoke and heat detector
- Video surveillance
- IP network camera
- Lighting
- LED luminaire
- Lighting Control
- Daylight sensor, lighting sensor
- Wireless control
- Factory automation and control
- Retail automation & payment
- Electronic point of sale
- Communication equipment
- Wired networking
- Personal electronics
- Connected peripherals
- Consumer wireless module
- Pointing devices
- Keyboards and keypads
- Gaming
- Electronic and robotic toys
- Wearables (non-medical)
- Smart trackers
- Smart clothing

1.4 Functional Block Diagram

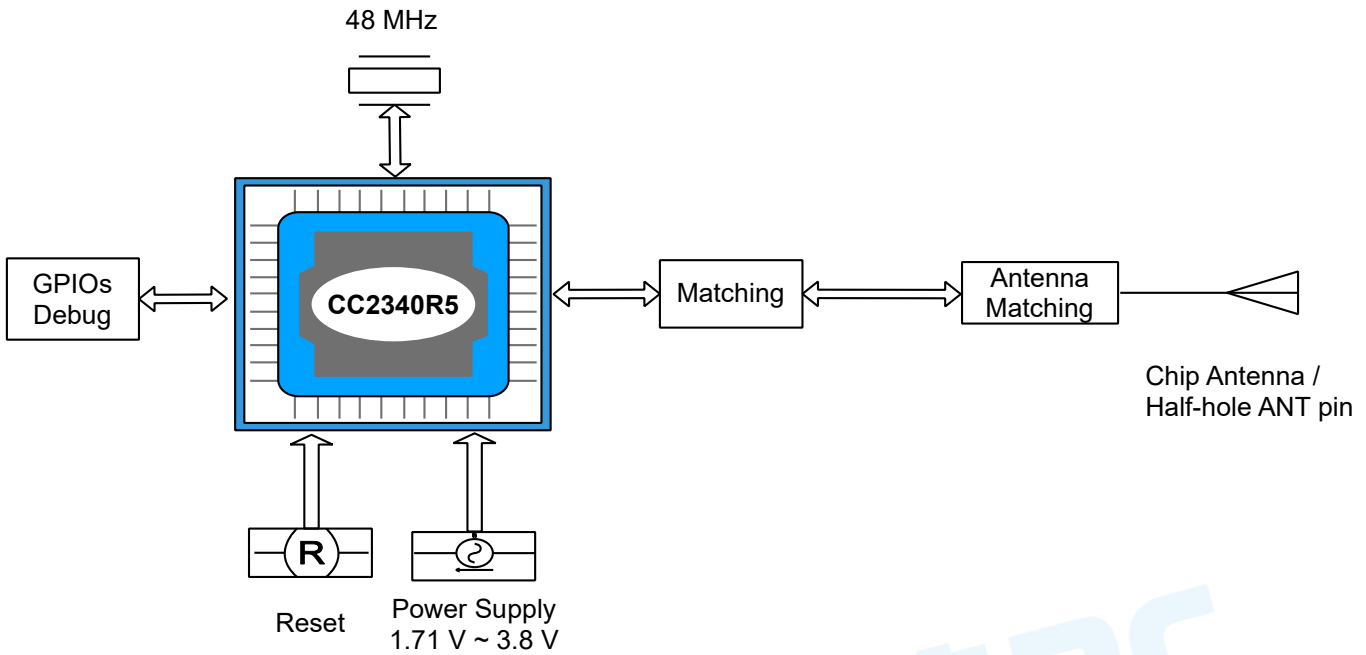


Figure 1. Functional Block Diagram of RF-BM-2340C2

1.6 Part Number Conventions

The part numbers are of the form of RF-BM-2340C2 where the fields are defined as follows:

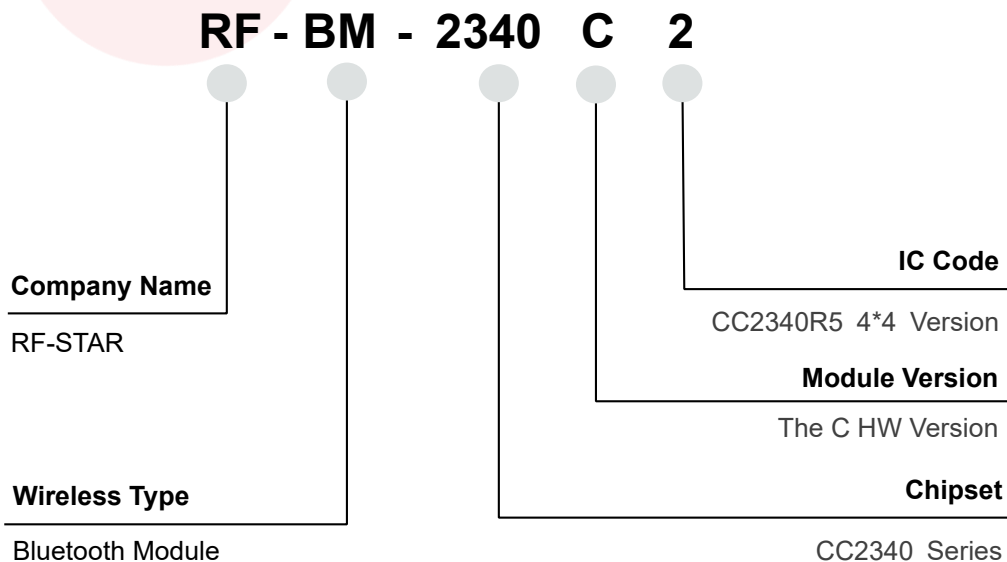


Figure 2. Part Number Conventions of RF-BM-2340C2

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2 Module Configuration and Functions

2.1 Module Parameters

Table 1. Parameters of RF-BM-2340C2

Chipset	CC2340R5
Supply Power Voltage	DCDC mode: 2.2 V ~ 3.8 V, 3.3 V is recommended GLDO mode: 1.71 V ~ 3.8 V, 3.3 V is recommended Remark: When set to DCDC mode, if the supply voltage is lower than 2.2 V, it will automatically switch to GLDO mode.
Frequency	2360 MHz ~ 2510 MHz
Maximum Transmit Power	+8.0 dBm
Receiving Sensitivity	-102 dBm @ Bluetooth 125 kbps (LE Coded PHY) -99 dBm @ Bluetooth 500 kbps (LE Coded PHY) -96.5 dBm @ Bluetooth 1 Mbps -92 dBm @ Bluetooth 2 Mbps
GPIO	12
Flash	512 kB
ROM	12 kB for bootloader and drivers
SRAM	64 kB
Power Consumption	RX current: 5.3 mA TX current: 5.1 mA @ 0 dBm < 11.0 mA @ 8 dBm MCU (CoreMark): 2.6 mA @ active mode MCU (CoreMark): 53 μ A/MHz @ active mode Standby: < 710 nA @RTC, 36 kB RAM Shutdown: 150 nA @ wake-up on pin
Support Protocol	Bluetooth 5.3 Low Energy, ZigBee, Proprietary, SimpleLink TI 15.4-stack
Crystal	48 MHz
Package	SMT packaging (1.27-mm half-hole pitch stamp stick)
Dimension	8.0 mm × 8.0 mm × 1.7 mm
Type of Antenna	Chip antenna or RF ANT pin
Operating Temperature	-40 °C ~ +85 °C
Storage Temperature	-40 °C ~ +125 °C

2.2 Module Pin Diagram

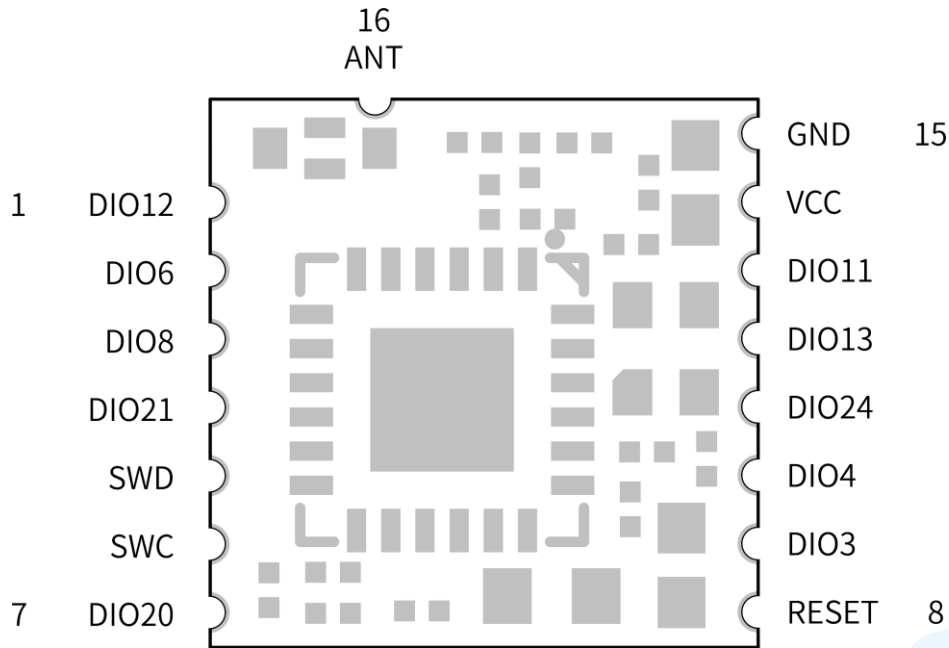


Figure 3. Pin Diagram of RF-BM-2340C2

2.3 Pin Functions

Table 2. Pin Functions of RF-BM-2340C2

Pin	Name	Chip Pin	Function	Description
1	DIO12	DIO12	Digital	GPIO, high-drive capability
2	DIO6	DIO6_A1	Digital or Analog	GPIO, analog capability
3	DIO8	DIO8	Digital	GPIO
4	DIO21	DIO21_A10	Digital or Analog	GPIO, analog capability
5	SWDIO ¹	DIO16_SWDIO	Digital	GPIO, SWD interface: mode select or SWDIO (JTAG_TMSC), high-drive capability, No floating
6	SWDCK ¹	DIO17_SWDCK	Digital	GPIO, SWD interface: clock(JTAG_TCKC), high-drive capability, No floating
7	DIO20	DIO20_A11	Digital or Analog	GPIO, analog capability
8	RESET	RSTN	Digital	Reset, active low. Internal pullup.
9	DIO3	DIO3_X32P	Digital or Analog	GPIO, 32-kHz crystal oscillator pin 1
10	DIO4	DIO4_X32N	Digital or Analog	GPIO, 32-kHz crystal oscillator pin 2
11	DIO24	DIO24_A7	Digital or Analog	GPIO, analog capability, high-drive capability
12	DIO13	DIO13	Digital	GPIO
13	DIO11	DIO11	Digital	GPIO

14	VCC	VCCS	VCC	Power supply: 1.71 V ~ 3.8 V, recommended to 3.3 V
15	GND	GND	GND	Ground
16	ANT	ANT	RF	External ANT output pin,

Remark 1: **Floating is prohibited.** SWDIO and SWDCK need to be internally or externally pulled up/down (our module does not have external pull-up/down resistors). Otherwise, leakage current may be caused, resulting in excessive power consumption.



2.4 Pin Peripheral Singal Descriptions

Table 3. Pin Peripheral Singal Description of RF-BM-2340C2

Function	Singal Name	Module Pin	Chip Pin	Signal Direction	Description
UART	UART0TXD	DIO13	DIO13	O	UART0 TX data
		DIO17	DIO17_SWDCK		
		DIO20	DIO20_A11		
		DIO4	DIO4_X32N		
		DIO6	DIO6_A1		
	UART0RXD	DIO12	DIO12	I	UART0 RX data
		DIO16	DIO16_SWDIO		
		DIO20	DIO20_A11		
UART0CTS	DIO21	DIO21_A10	I	UART0 clear-to-send input (active low)	
UART0RTS	DIO8	DIO8	O	UART0 request-to-send (active low)	
ADC	ADC11	DIO20	DIO20_A11	I	HP ADC channel 11 input
	ADC10/LPC+	DIO21	DIO21_A10		HP ADC channel 10 input
	ADC7/LPC+/LPC-	DIO24	DIO24_A7		HP ADC channel 7 input
	ADC1/AREF+	DIO6	DIO6_A1		HP ADC channel 1 input. ADC external voltage reference, positive terminal
ADC Reference	ADC1/AREF+	DIO6	DIO6_A1	I	HP ADC channel 1 input. ADC external voltage reference, positive terminal
GPIO	GPIO8	DIO8	DIO8	I/O	General-purpose input or output
	GPIO11	DIO11	DIO11		
	GPIO12	DIO12	DIO12		
	GPIO13	DIO13	DIO13		
	GPIO16	DIO16	DIO16_SWDIO		
	GPIO17	DIO17	DIO17_SWDCK		
	GPIO20	DIO20	DIO20_A11		
	GPIO21	DIO21	DIO21_A10		
	GPIO24	DIO24	DIO24_A7		
	GPIO3	DIO3	DIO3_X32P		
	GPIO4	DIO4	DIO4_X32N		
	GPIO6	DIO6	DIO6_A1		

Table 4. Pin Peripheral Singal Description of RF-BM-2340C2 (Continued 1)

Function	Singal Name	Module Pin	Chip Pin	Signal Direction	Description	
SPI	SPI0SCLK	DIO8	DIO8	I/O	SPI clock	
		DIO17	DIO17_SWDCCK			
		DIO24	DIO24_A7			
	SPI0POCI		DIO11	DIO11	I/O	SPI POCI (MISO)
			DIO12	DIO12		
			DIO13	DIO13		
			DIO20	DIO20_A11		
			DIO21	DIO21_A10		
	SPI0CSN		DIO11	DIO11	I/O	SPI PICO (MOSI)
			DIO6	DIO6_A1		
	SPI0PICO		DIO12	DIO12	I/O	SPI PICO (MOSI)
			DIO13	DIO13		
			DIO16	DIO16_SWDCCK		
DIO4			DIO4_X32N			
I ² C	I2C0SCL	DIO17	DIO17_SWDCCK	I/O	I2C clock data	
		DIO24	DIO24_A7			
		DIO6	DIO6_A1			
	I2C0SDA		DIO8	DIO8	I/O	I2C data
			DIO12	DIO12		
			DIO16	DIO16_SWDCCK		

3 Specifications

3.1 Recommended Operating Conditions

The functional operation does not guarantee performance beyond the limits of the conditional parameter values in the table below. Long-term work beyond this limit will affect the reliability of the module more or less.

Table 5. Recommended Operating Conditions of RF-BM-2340C2

Items	Condition	Min.	Typ.	Max.	Unit
Operating Supply Voltage	/	1.71	3.3	3.8	V
Operating Temperature	/	-40	+25	+85	°C

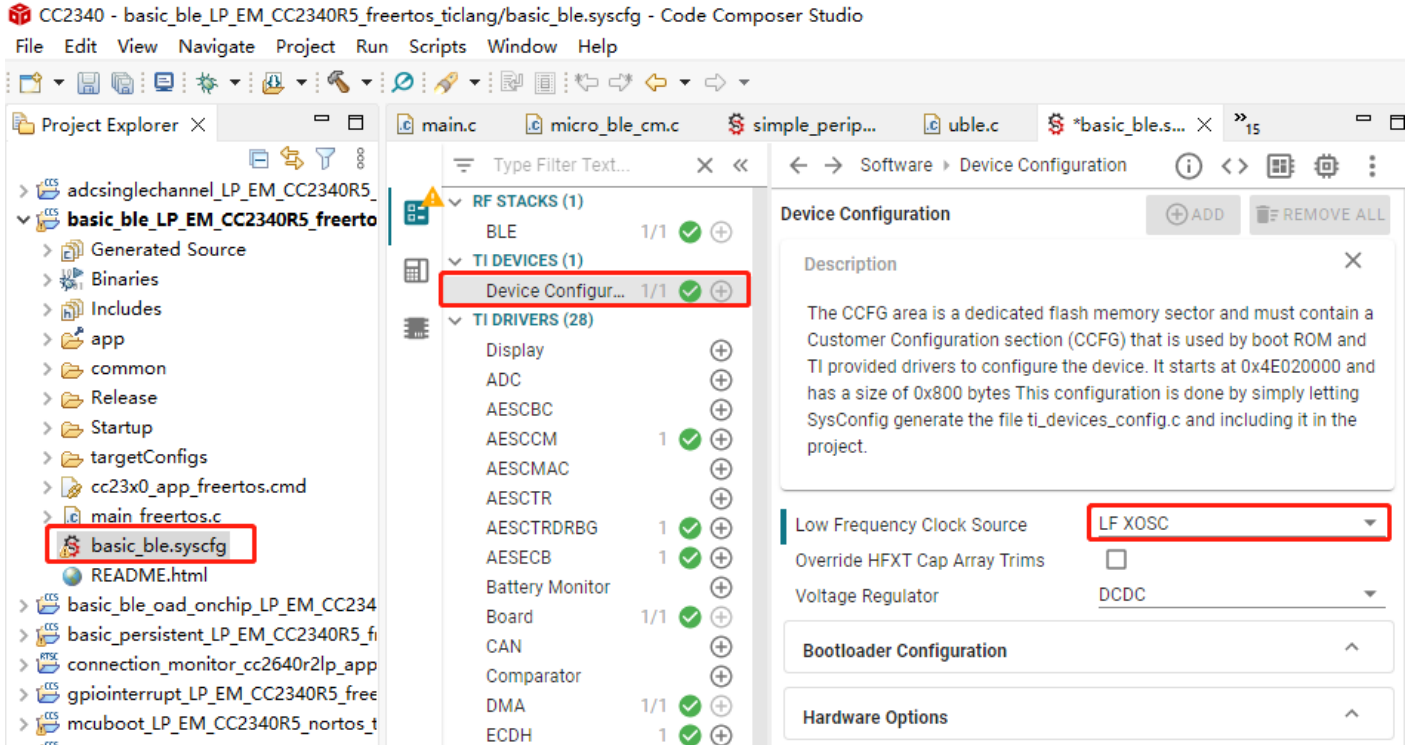
3.2 Handling Ratings

Table 6. Handling Ratings of RF-BM-2340C2

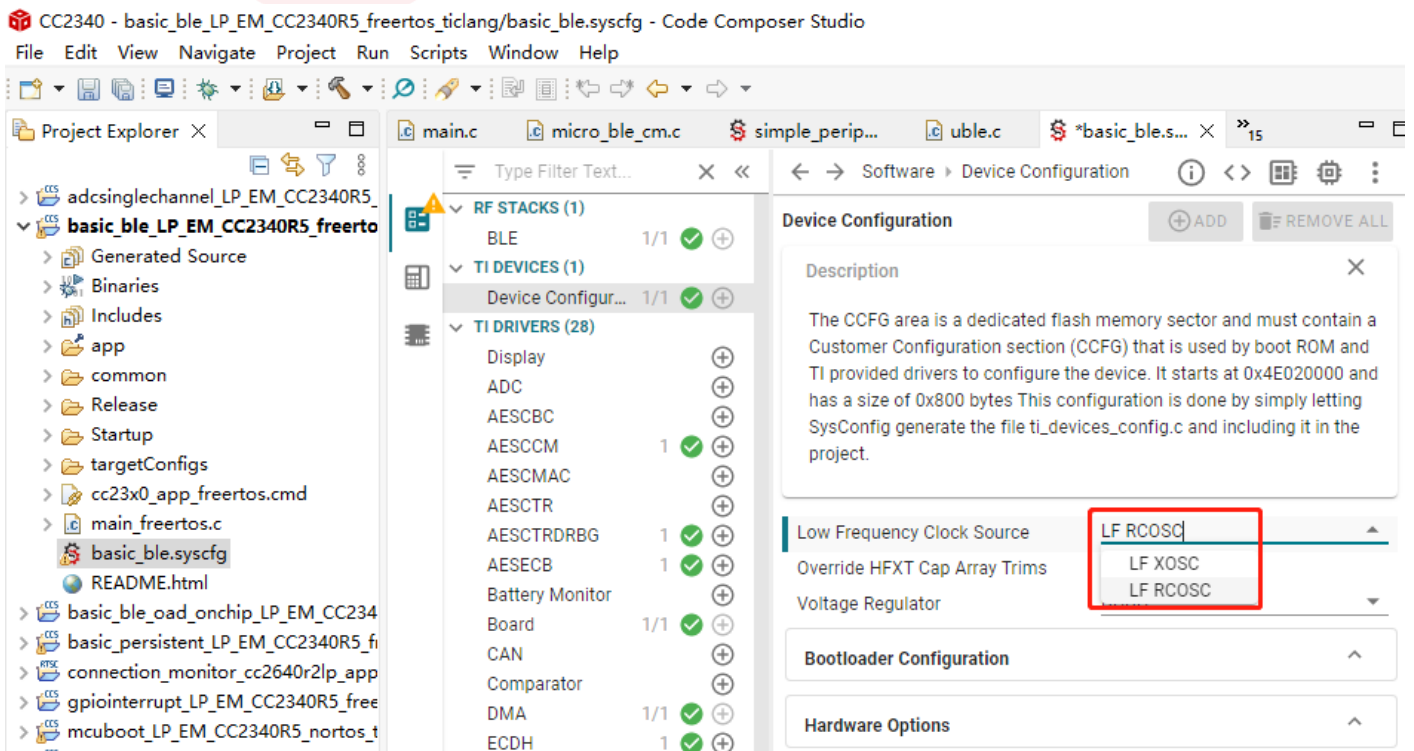
Items	Condition	Min.	Typ.	Max.	Unit
Storage Temperature	Tstg	-40	+25	+125	°C
Human Body Model	HBM		±1000		V
Moisture Sensitivity Level			3		
Charged Device Model			±500		V

4 Internal 32.768 kHz Crystal Setting

The RF-BM-2340C2 module hardware is without an external 32.768 kHz crystal by default. However, the SDK adopts the external 32.768 kHz crystal by default, pls see the details below:

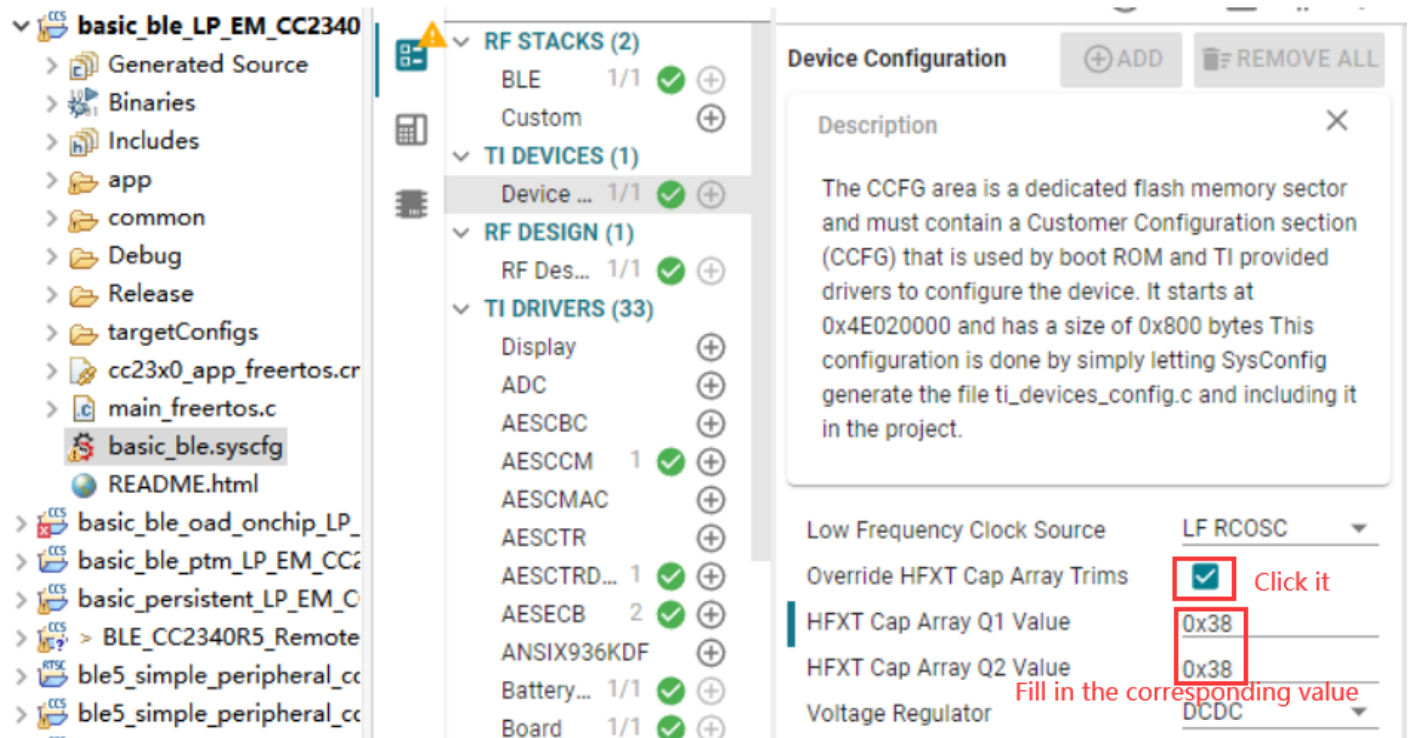


Therefore, in order no problem during debugging, pls modify the default crystal setting to the internal crystal LFROSC as follows:



5 Setting of Frequency Offset Register

The SDK setting of the frequency offset register can be regarded as the auxiliary setting of modifying the frequency offset for the RF-BM-2340C2 hardware RF part. The configuration method is shown in the figure below. The values in the red box need to be modified to **0x38** respectively:



The screenshot displays the TI Studio IDE interface. On the left, a project tree shows the file structure for 'basic_ble_LP_EM_CC2340'. The central pane shows the 'TI DRIVERS (33)' list, with 'AESCCM' and 'AESCTR' highlighted. The right pane shows the 'Device Configuration' window, which includes a description of the CCFG area and a list of configuration options. The 'HFXT Cap Array Q1 Value' and 'HFXT Cap Array Q2 Value' are both set to '0x38'. The 'Override HFXT Cap Array Trims' checkbox is checked. Red boxes and arrows highlight these specific settings, with text labels indicating that the values should be modified to '0x38' and that the checkbox should be clicked.

6 Application, Implementation, and Layout

6.1 Module Photos

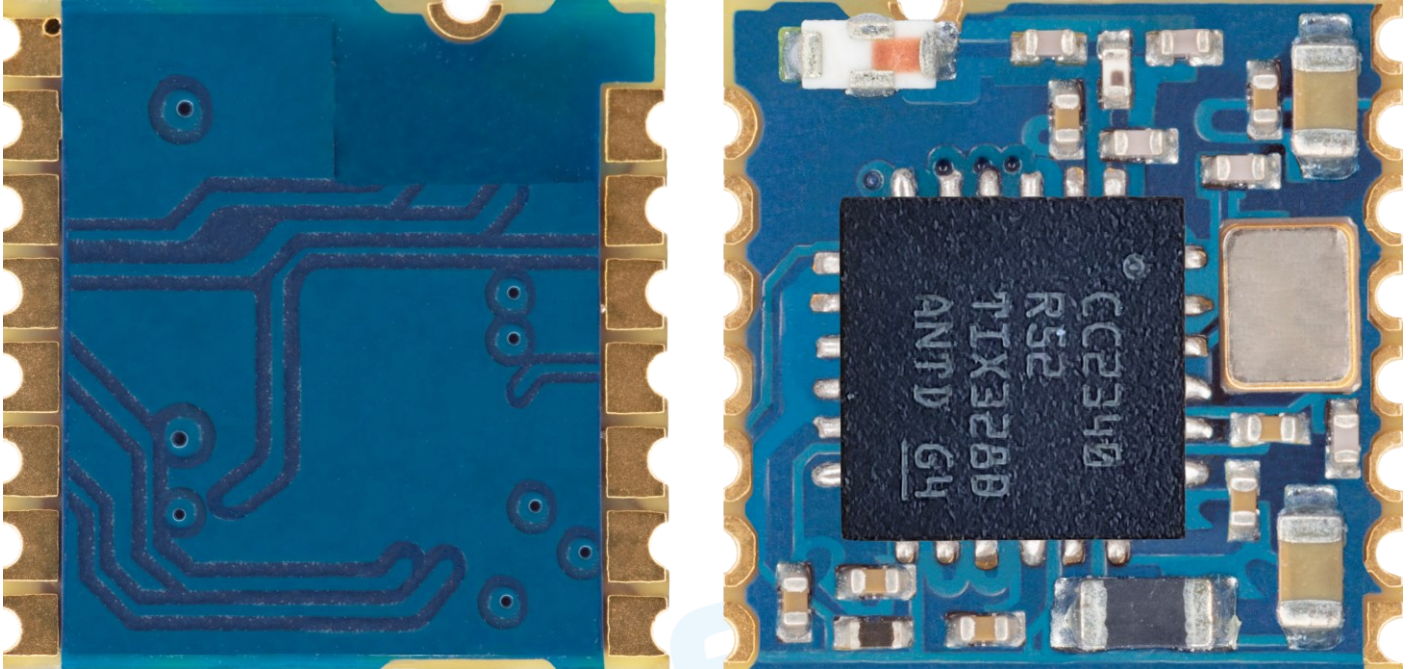


Figure 3. Photos of RF-BM-2340C2

6.2 Recommended PCB Footprint

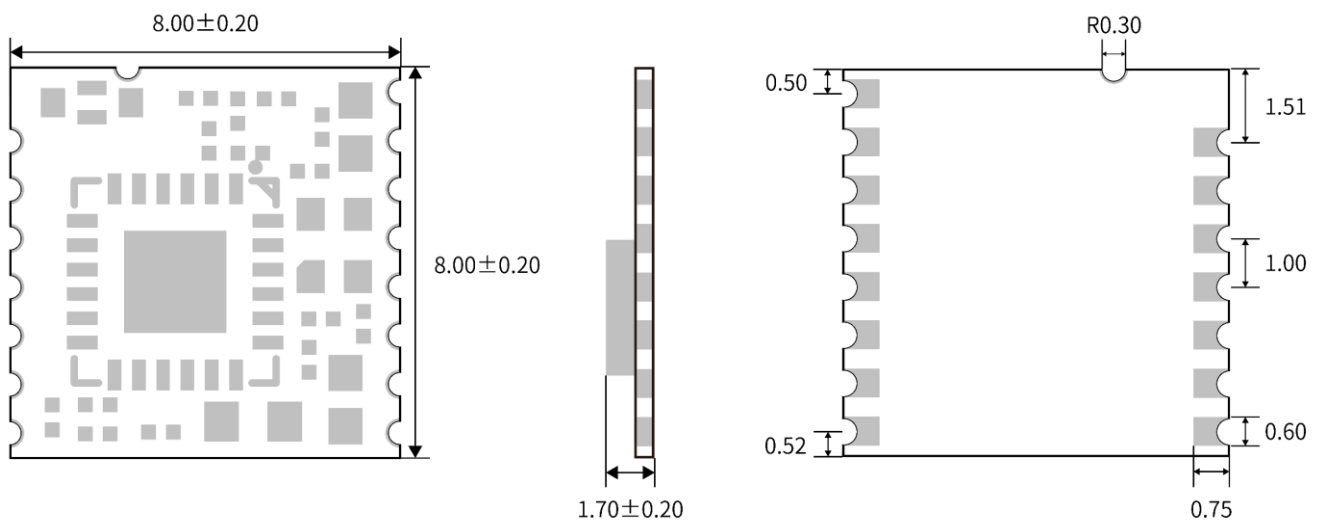


Figure 4. Recommended PCB Footprint of RF-BM-2340C2

6.3 Schematic Diagram

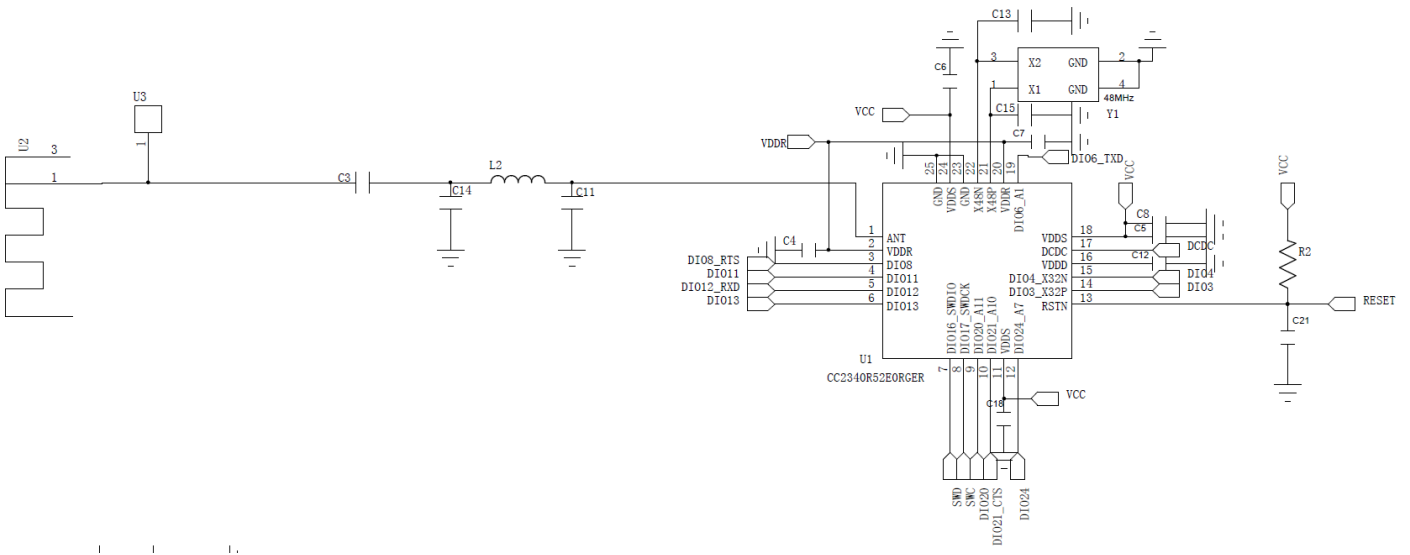


Figure 5. Schematic Diagram of RF-BM-2340C2

6.4 Reference Design

If an external antenna is needed, pls reserve C5, R2, and C4 according to the circuit connection in the dotted box for antenna matching. The wire needs to have a characteristic impedance of 50 Ω.

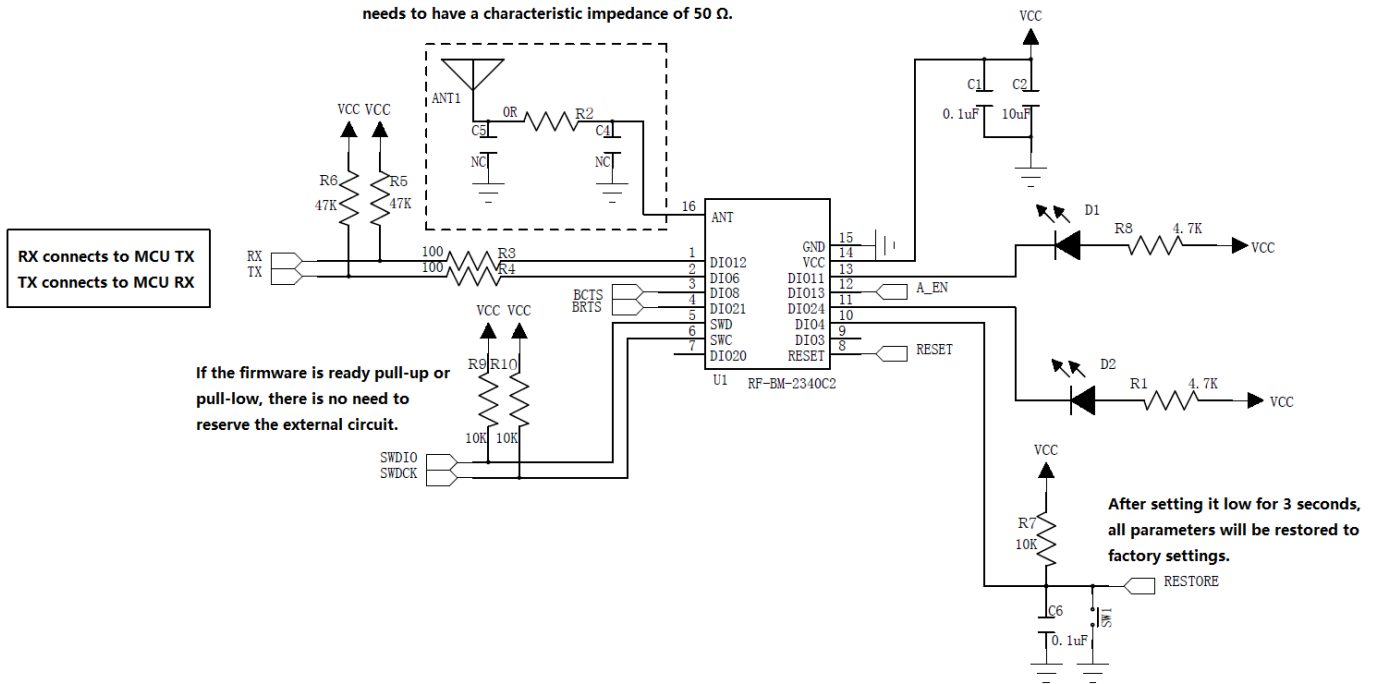


Figure 5. Reference Design of RF-BM-2340C2

6.5 Antenna

6.5.1 Antenna Design Recommendation

1. The antenna installation structure has a great influence on the module performance. It is necessary to ensure the antenna is exposed and preferably vertically upward. When the module is installed inside of the case, a high-quality antenna extension wire can be used to extend the antenna to the outside of the case.
2. The antenna must not be installed inside the metal case, which will cause the transmission distance to be greatly weakened.
3. The recommendation of antenna layout.

The inverted-F antenna position on PCB is free-space electromagnetic radiation. The location and layout of the antenna are key factors to increase the data rate and transmission range.

Therefore, the layout of the module antenna location and routing is recommended as follows:

- (1) Place the antenna on the edge (corner) of the PCB.
- (2) Make sure that there is no signal line or copper foil in each layer below the antenna.
- (3) It is best to hollow out the antenna position in the following figure to ensure that the S11 of the module is minimally affected.

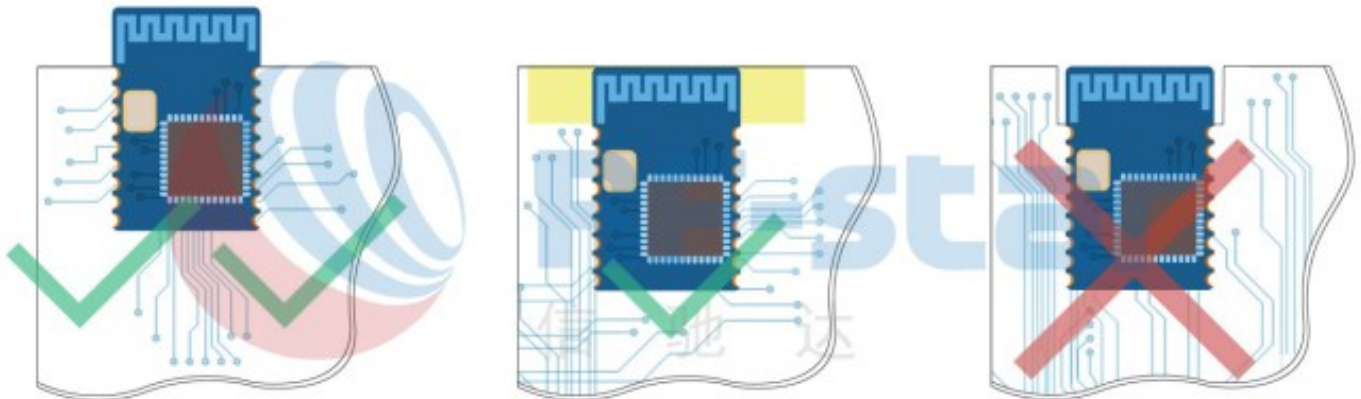


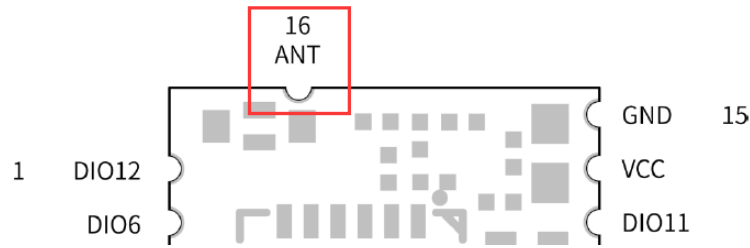
Figure 4. Recommendation of Antenna Layout

Note: The hollow-out position is based on the antenna used.

6.5.2 Antenna Output Mode Modification

RF-BM-2340C2 has two antenna output modes. One is a chip antenna and the other is a stamp half-hole output (ANT pin, see pin function table for details).

The default delivery is the **Chip Antenna**. If you want to use the external antenna by the ANT pin, just remove the chip antenna and connect the external antenna to the ANT pin.



6.5.3 External Antenna Design Recommendation of the Half-Hole ANT Pin

1. A Π -type matching circuit is reserved for the antenna, and $50\ \Omega$ impedance control is performed on the RF traces. The traces are as short as possible, and 135° or arc traces are used as much as possible. No vias are used to change layers. More GND vias are placed around the RF traces.

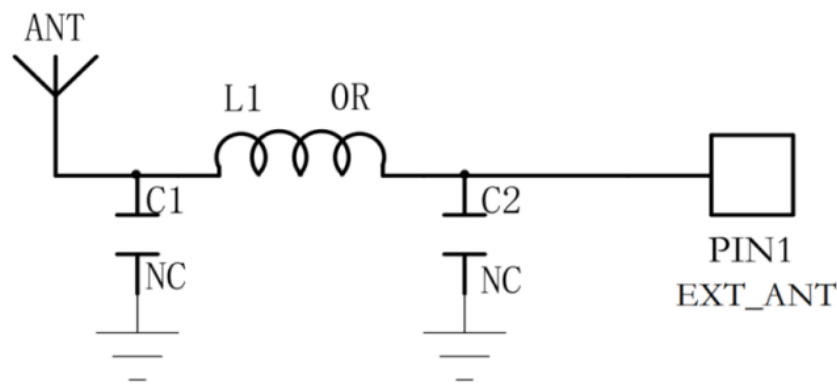


Figure 5. Reference Design of the External Antenna

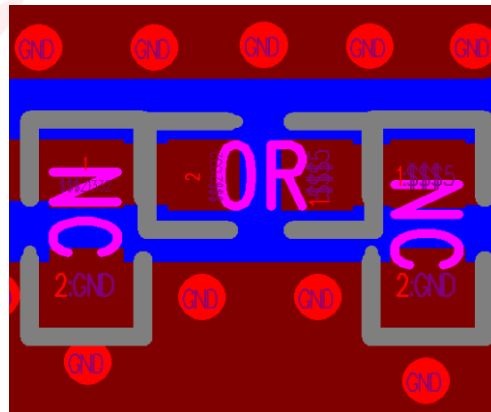


Figure 6. Reference Design of the External Antenna Traces

2. The RF trace width and copper-clad spacing can be calculated by SI9000 software, and the impedance is controlled to $50\ \Omega$ according to the actual board thickness, number of layers, plate, dielectric thickness, dielectric constant, copper thickness, line width, line spacing, and solder mask thickness.

Example: FR4 is a double-layer board with a thickness of 1.0 mm. Through calculation, the width of the trace is 0.8254 mm, and the spacing between traces and copper is 0.22 mm.

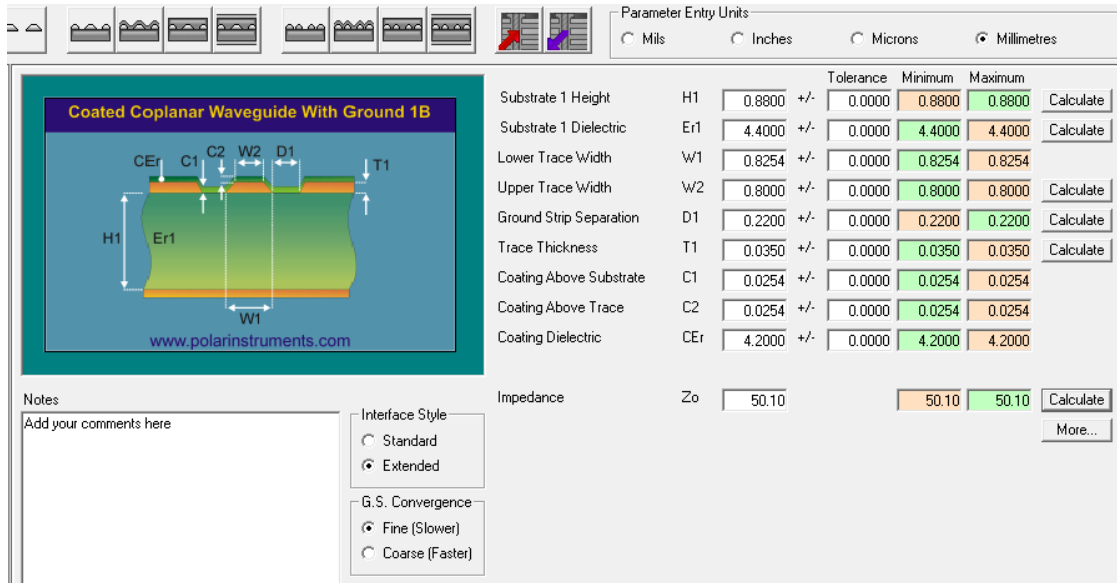


Figure 7. SI9000 Impedance Calculation Diagram

6.6 Basic Operation of Hardware Design

1. It is recommended to offer the module a DC stabilized power supply, a tiny power supply ripple coefficient, and reliable ground. Please pay attention to the correct connection between the positive and negative poles of the power supply. Otherwise, the reverse connection may cause permanent damage to the module.
2. Please ensure the supply voltage is between the recommended values. The module will be permanently damaged if the voltage exceeds the maximum value. Please ensure a stable power supply and no frequently fluctuating voltage.
3. When designing the power supply circuit for the module, it is recommended to reserve more than 30% of the margin, which is beneficial to the long-term stable operation of the whole machine. The module should be far away from the power electromagnetic, transformer, high-frequency wiring, and other parts with large electromagnetic interference.
4. The bottom of the module should avoid high-frequency digital routing, high-frequency analog routing, and power routing. If it has to route the wire on the bottom of the module, for example, it is assumed that the module is soldered to the Top Layer, the copper must be spread on the connection part of the top layer and the module, and be close to the digital part of the module and routed in the Bottom Layer (all copper is well-grounded).
5. Assuming that the module is soldered or placed in the Top Layer, it is also wrong to randomly route the Bottom Layer or other layers, which will affect the spurs and receiving sensitivity of the module to some degree.
6. Assuming that there are devices with large electromagnetic interference around the module, which will greatly affect the module performance. It is recommended to stay away from the module according to the strength of the interference. If circumstances permit, appropriate isolation and shielding can be done.

7. Assuming that there are routings of large electromagnetic interference around the module (high-frequency digital, high-frequency analog, power routings), which will also greatly affect the module performance. It is recommended to stay away from the module according to the strength of the interference. If circumstances permit, appropriate isolation and shielding can be done.
8. It is recommended to stay away from the devices whose TTL protocol is the same 2.4 GHz physical layer, for example, USB 3.0.

6.7 Trouble Shooting

6.7.1 Unsatisfactory Transmission Distance

1. When there is a linear communication obstacle, the communication distance will be correspondingly weakened. Temperature, humidity, and co-channel interference will lead to an increase in the communication packet loss rate. The performances of ground absorption and reflection of radio waves will be poor when the module is tested close to the ground.
2. Seawater has a strong ability to absorb radio waves, so the test results by the seaside are poor.
3. The signal attenuation will be very obvious if there is metal near the antenna or if the module is placed inside the metal shell.
4. The incorrect power register set or the high data rate in the open air may shorten the communication distance. The higher the data rate, the closer the distance.
5. The low voltage of the power supply is lower than the recommended value at ambient temperature, and the lower the voltage, the smaller the power is.
6. The unmatchable antennas and modules or the poor quality of antenna will affect the communication distance.

6.7.2 Vulnerable Module

1. Please ensure the supply voltage is between the recommended values. The module will be permanently damaged if the voltage exceeds the maximum value. Please ensure a stable power supply and no frequently fluctuating voltage.
2. Please ensure the anti-static installation and the electrostatic sensitivity of high-frequency devices.
3. Due to some humidity-sensitive components, please ensure the suitable humidity during installation and application. If there is no special demand, it is not recommended to use at too high or too low temperature.

6.7.3 High Bit Error Rate

1. There are co-channel signal interferences nearby. It is recommended to be away from the interference sources or modify the frequency and channel to avoid interferences.
2. The unsatisfactory power supply may also cause garbled. It is necessary to ensure the power supply's reliability.

- If the extension wire or feeder wire is of poor quality or too long, the bit error rate will be high.

6.8 Electrostatics Discharge Warnings

The module will be damaged by the discharge of static. RF-star suggests that all modules should follow the 3 precautions below:

- According to the anti-static measures, bare hands are not allowed to touch modules.
- Modules must be placed in anti-static areas.
- Take the anti-static circuitry (when inputting HV or VHF) into consideration in product design.

Static may result in the degradation in performance of the module, even causing failure.

6.9 Soldering and Reflow Condition

- Heating method: Conventional Convection or IR/convection.
- Solder paste composition: Sn96.5/Ag3.0/Cu0.5
- Allowable reflow soldering times: 2 times based on the following reflow soldering profile.
- Temperature profile: Reflow soldering shall be done according to the following temperature profile.
- Peak temperature: 245 °C.

Table 7. Temperature Table of Soldering and Reflow

Profile Feature	Sn-Pb Assembly	Pb-Free Assembly
Solder Paste	Sn63 / Pb37	Sn96.5 / Ag3.0 / Cu0.5
Min. Preheating Temperature (T_{min})	100 °C	150 °C
Max. Preheating Temperature (T_{max})	150 °C	200 °C
Preheating Time (T_{min} to T_{max}) (t_1)	60 s ~ 120 s	60 s ~ 120 s
Average Ascend Rate (T_{max} to T_p)	Max. 3 °C/s	Max. 3 °C/s
Liquid Temperature (T_L)	183 °C	217 °C
Time above Liquidus (t_L)	60 s ~ 90 s	30 s ~ 90 s
Peak Temperature (T_p)	220 °C ~ 235 °C	230 °C ~ 250 °C
Average Descend Rate (T_p to T_{max})	Max. 6 °C/s	Max. 6 °C/s
Time from 25 °C to Peak Temperature (t_2)	Max. 6 minutes	Max. 8 minutes
Time of Soldering Zone (t_p)	20±10 s	20±10 s

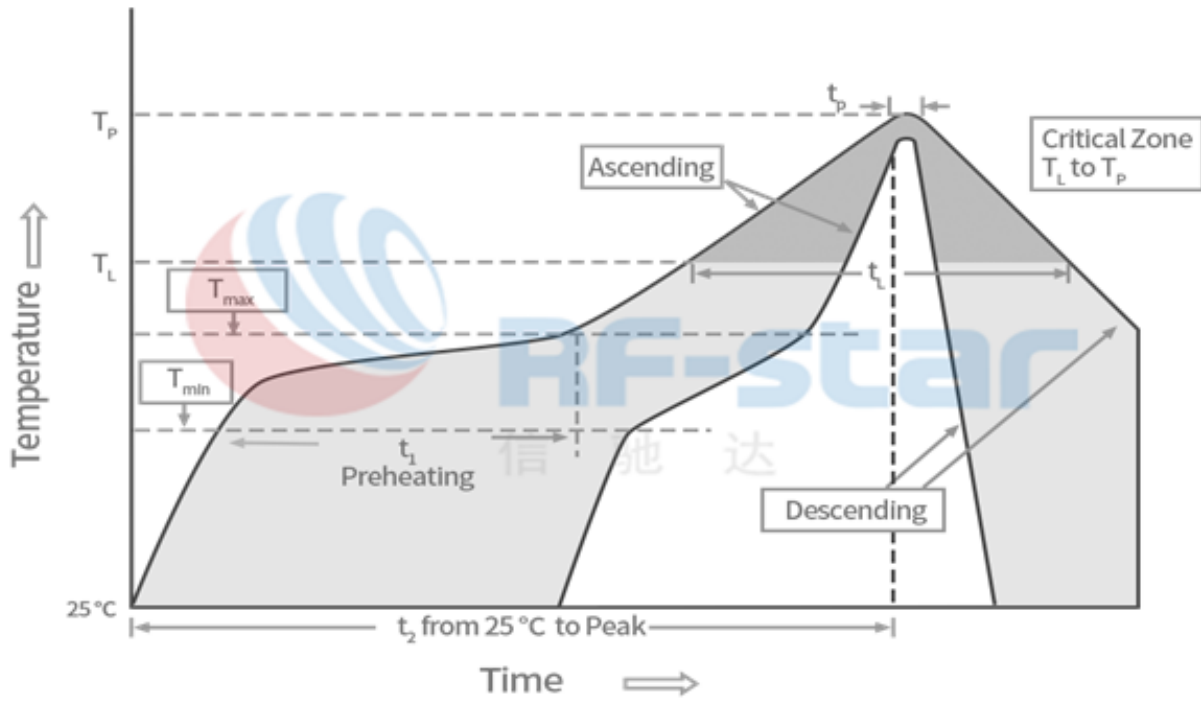


Figure 8. Recommended Reflow for Lead-Free Solder

7 Optional Package Specification

The default package method is **by tray**. If you need the modules to be shipped by tape & reel, pls contact us in advance.

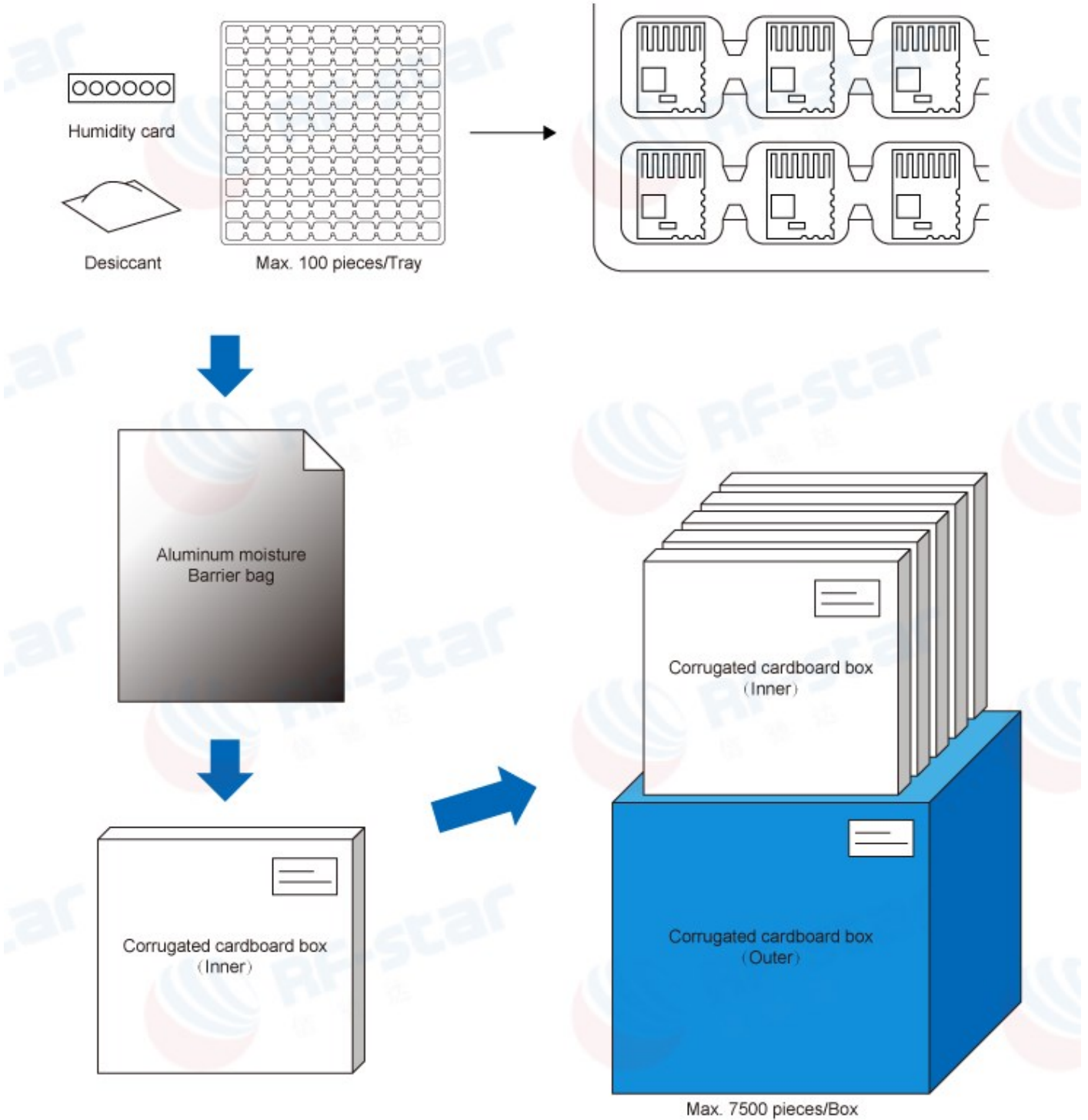


Figure 9. Default Package by Tray

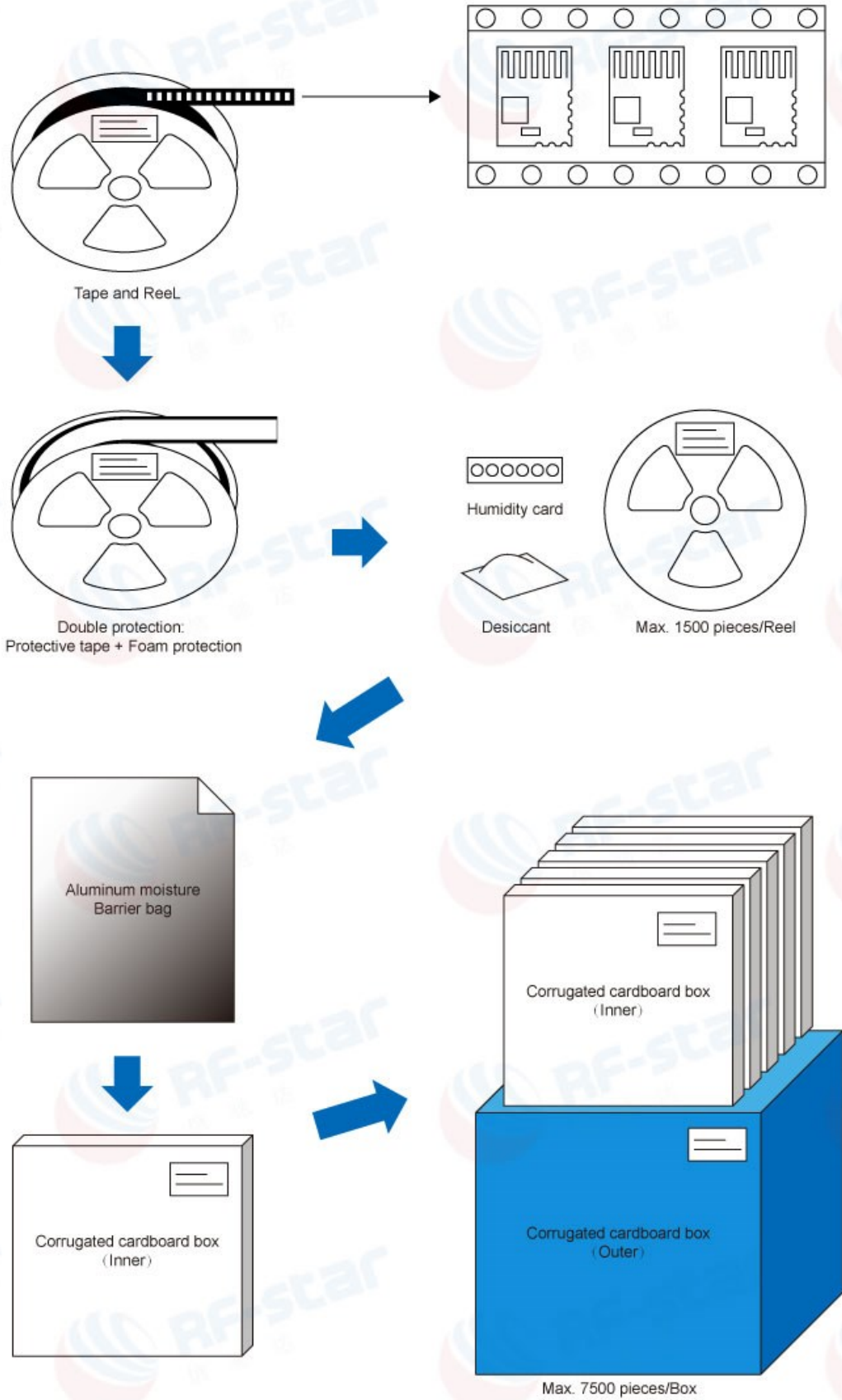


Figure 10. Package by Tape & Reel

8 Revision History

Date	Version No.	Description
2023.09.01	V1.0	The initial version is released.
2024.05.21	V1.0	Add the reference design.
2024.07.08	V1.1	Add the setting of the frequency offset register. Add the no floating specification of the debugging IOs. Update the reference design.

Note:

1. The document will be optimized and updated from time to time. Before using this document, please make sure it is the latest version.
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